

Frame fixings.
The full range for all applications.



The right choice.



Applications

Secure fixing for façade substructures, interior fittings, window and door installation as well as timber constructions

For fixing façade and roof substructures, heavy wall cabinets, square timber, cable trays, gates and doors, frame fixing anchors made of plastic are the right solution. With the long anchor shaft, they can be fastened directly in the building substrate through the attachment part. The innovative functionalities and the interaction with the screws enable untypical high loadbearing capacities for plastic anchors. Most anchors guarantee an additional plus in safety with the European Technical Assessment. fischer offers the right product for all attachment thicknesses, anchoring depths and building materials.

Overview of applications



Timber façade substructures



Metal façade substructures



Window frames



Carports



Electrical installations



Kitchen cabinets



Wood constructions



TV consoles



Hanging cabinets

Selection guide

Recommendation concrete



| Anchor-ø | ø6 | ø8 | | | | | | ø 10 | | | | | | ø 14 | |
|--|-------|---------|-----|--------|-----|-----|-------|---------|------|---------|-----|-----|--------|---------|-----|
| Product | SXR 6 | DuoXpan | d 8 | SXRL 8 | | | SXR 8 | DuoXpan | d 10 | SXRL 10 | | | SXR 10 | SXRL 14 | |
| Anchorage depth [mm] | 50 | 50 | 70 | 50 | 70 | 90 | 50 | 50 | 70 | 50 | 70 | 90 | 50 | 70 | 90 |
| Max. usable length [mm] | 30 | 70 | 50 | 110 | 90 | 70 | 70 | 180 | 160 | 240 | 220 | 200 | 210 | 290 | 270 |
| Concrete (Multiple fixing) | ++ | + | ++ | ++ | ++ | | + | + | ++ | ++ | ++ | | + | ++ | |
| Concrete (Single fixing) | | | | | | | | | | | ++ | | | | |
| Thin concrete slabs and weather resistant shells of external wall panels | ++ | + | | ++ | ++ | | ++ | | | ++ | | | ++ | | |
| Pre-stressed hollow concrete core slabs | ++ | + | | ++ | ++ | | ++ | | | ++ | | | ++ | | |
| Approvals ETA/DiBt | -/- | •/- | •/- | •/- | •/- | -/- | •/- | •/- | •/- | •/- | ●/● | -/- | •/- | ●/● | -/• |

⁺⁺ fischer recommendation per \emptyset ; ++ very good; + good

Recommendation solid building materials









| Anchor-ø | ø6 | ø8 | | | | | | ø 10 | | | | | | ø 14 | |
|----------------------------------|-------|---------|-----|--------|-----|-----|-------|---------|-------|---------|-----|-----|--------|---------|-----|
| Product | SXR 6 | DuoXpar | d 8 | SXRL 8 | | | SXR 8 | DuoXpar | nd 10 | SXRL 10 | | | SXR 10 | SXRL 14 | |
| Anchorage depth [mm] | 50 | 50 | 70 | 50 | 70 | 90 | 50 | 50 | 70 | 50 | 70 | 90 | 50 | 70 | 90 |
| Max. usable length [mm] | 30 | 70 | 50 | 110 | 90 | 70 | 70 | 180 | 160 | 240 | 220 | 200 | 210 | 290 | 270 |
| Solid brick | ++ | + | ++ | + | ++ | | ++ | + | ++ | + | ++ | | ++ | ++ | |
| Solid sand-lime brick | ++ | + | ++ | + | ++ | | ++ | + | ++ | + | ++ | | ++ | ++ | |
| Solid lightweight concrete block | ++ | + | ++ | + | ++ | | ++ | + | ++ | + | ++ | | ++ | ++ | |
| Aerated concrete | | | ++ | | + | ++ | | | ++ | | ++ | ++ | | ++ | ++ |
| Approvals ETA/DiBt | -/- | •/- | •/- | •/- | •/- | •/- | •/- | •/- | •/- | •/- | •/- | •/- | •/- | •/• | •/• |

⁺⁺ fischer recommendation per \emptyset ; ++ very good; + good

Recommendation perforated building materials





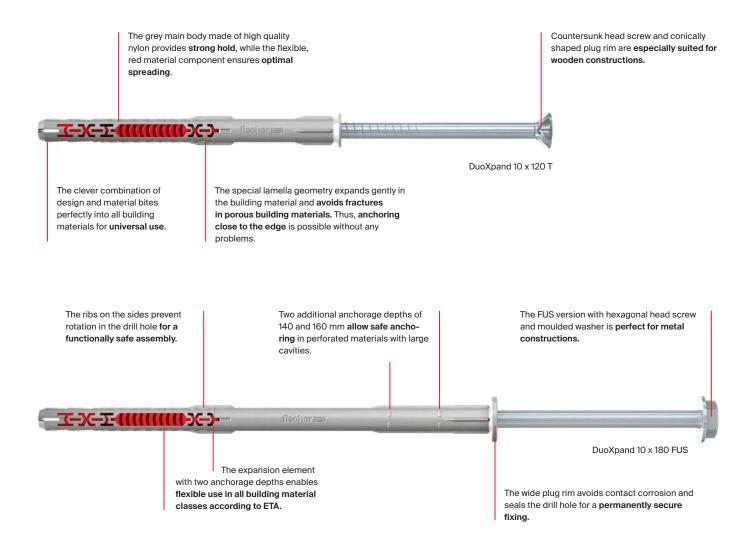


| | I | | | | | | | | | | | | | 1 | |
|---|-------|---------|-----|--------|-----|-----|-------|---------|-------|---------|-----|-----|--------|---------|-----|
| Anchor-ø | ø6 | ø8 | | | | | | ø 10 | | | | | | ø 14 | |
| Product | SXR 6 | DuoXpar | d 8 | SXRL 8 | | | SXR 8 | DuoXpar | nd 10 | SXRL 10 | | | SXR 10 | SXRL 14 | |
| Anchorage depth [mm] | 50 | 50 | 70 | 50 | 70 | 90 | 50 | 50 | 70 | 50 | 70 | 90 | 50 | 70 | 90 |
| Max. usable length [mm] | 30 | 70 | 50 | 110 | 90 | 70 | 70 | 180 | 160 | 240 | 220 | 200 | 210 | 290 | 270 |
| Vertically perforated brick | ++ | ++ | ++ | + | ++ | + | + | ++ | ++ | + | ++ | + | + | ++ | ++ |
| Perforated sand-lime brick | ++ | ++ | ++ | + | ++ | + | + | + | ++ | + | ++ | + | + | ++ | ++ |
| Hollow lightweight concrete block | ++ | ++ | ++ | + | ++ | + | + | ++ | ++ | + | ++ | + | + | ++ | ++ |
| Ceilings made of vertically perforated bricks | | + | ++ | + | ++ | + | + | + | ++ | + | ++ | + | + | | |
| Approvals ETA/DiBt | -/- | •/- | •/- | •/- | •/- | •/- | •/- | •/- | •/- | •/- | •/- | -/- | •/- | •/• | •/• |

⁺⁺ fischer recommendation per \emptyset ; ++ very good; + good



DuoXpandAnchor with a smart bite.









Two-component injection moulding for thermal connection of hard and soft plastic. Safety screw also made of stainless steel.

Certificates



ETA-21/0324, Multiple use for non-structural applications

Advantages, functioning and installation.

The advantages at a glance

- The clever combination of design and material bites perfectly into all building materials and enables universal use.
- The special lamella geometry expands gently in the respective building material. This avoids fractures in porous building materials and enables anchoring close to the edge.
- The grey main body made of high-quality nylon provides the strength, while the red material component ensures flexibility and optimal spreading.
- The European Technical Assessment (ETA) for multiple use for non-structural applications ensures secure hold in all building material classes.
- The pre-mounted safety screw is perfectly matched to the plug and ensures time savings during installation.

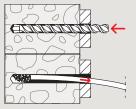
Functioning

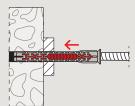
- · The DuoXpand is suitable for push-through installation.
- In solid building materials, the product design guarantees equal load distribution into the substrate.
- In perforated bricks, the lamellas expand at the stone web and form an undercut in the cavity. The anchor geometry ensures that the force is transferred evenly to the material, so that porous stone webs are not destroyed.
- The version with countersunk screw is particularly suitable for fastening timber to concrete and masonry. For fixing metal applications, the version with a wide sleeve rim and a hexagon head screw with moulded washer is recommended.

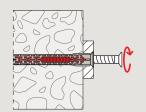




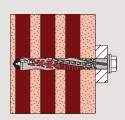
Installation



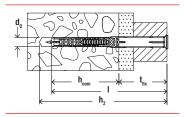








Assortment

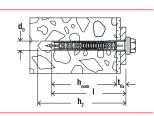


Frame fixing DuoXpand-T



DuoXpand – with fischer countersunk head safety screw

| Item | Item No. | Item No. | Approval | Drill hole diameter | Min. drill hole depth for through fixings | Usable le | ength at an | chorage de | epth | Anchor length | Drive | Sales unit |
|---------------------|-------------------|--------------------|----------|------------------------|---|---------------------------------|---------------------------------|----------------------------------|----------------------------------|------------------|-------|------------|
| | Zinc-plated steel | Stainless steel | | d ₀ | h ₂ | t _{fix} | | | | 1 | | |
| | gvz | R | ETA | [mm] | [mm] | h _{nom} = 50 mm | h _{nom} = 70 mm | h _{nom} = 140 mm | h _{nom} = 160 mm | [mm] | | [pcs] |
| DuoXpand 8 x 80 T | 562149 | _ | • | 8 | 90 | 30 | 10 | - | - | 80 | TX30 | 50 |
| DuoXpand 8 x 100 T | 562150 | - | • | 8 | 110 | 50 | 30 | - | - | 100 | TX30 | 50 |
| DuoXpand 8 x 120 T | 562151 | - | • | 8 | 130 | 70 | 50 | - | - | 120 | TX30 | 50 |
| DuoXpand 10 x 80 T | 562155 | 562163 | • | 10 | 90 | 30 | 10 | - | - | 80 | TX40 | 50 |
| DuoXpand 10 x 100 T | 562156 | 562164 | • | 10 | 110 | 50 | 30 | - | - | 100 | TX40 | 50 |
| DuoXpand 10 x 120 T | 562157 | 562165 | • | 10 | 130 | 70 | 50 | - | - | 120 | TX40 | 50 |
| DuoXpand 10 x 140 T | 562158 | 562166 | • | 10 | 150 | 90 | 70 | - | - | 140 | TX40 | 50 |
| DuoXpand 10 x 160 T | 562159 | - | • | 10 | 170 | 110 | 90 | 20 | - | 160 | TX40 | 50 |
| DuoXpand 10 x 180 T | 562160 | - | • | 10 | 190 | 130 | 110 | 40 | 20 | 180 | TX40 | 50 |
| DuoXpand 10 x 200 T | 562161 | - | • | 10 | 210 | 150 | 130 | 60 | 40 | 200 | TX40 | 50 |
| DuoXpand 10 x 230 T | 562162 | - | • | 10 | 240 | 180 | 160 | 90 | 70 | 230 | TX40 | 50 |



Frame fixing DuoXpand-FUS



DuoXpand – with fischer hexagon head safety screw with moulded washer and integrated bit recess

| Item | Item No. | Item No. | Approval | Drill hole diameter | Min. drill hole depth for through fixings | Usable le | ength at an | chorage de | epth | Anchor length | Drive | Sales unit |
|-----------------------|------------------------|--------------------|----------|------------------------|---|--------------------|--------------------|--------------------|--------------------|------------------|-----------|------------|
| | Zinc-plat- ed steel | Stainless steel | | d ₀ | h ₂ | t _{fix} | | | | I | | |
| | | | | | | h _{nom} = | h _{nom} = | h _{nom} = | h _{nom} = | | | |
| | gvz | R | ETA | [mm] | [mm] | 50 mm | 70 mm | 140 mm | 160 mm | [mm] | | [pcs] |
| DuoXpand 8 x 80 FUS | 562152 | - | • | 8 | 90 | 30 | 10 | - | - | 80 | TX30/SW10 | 50 |
| DuoXpand 8 x 100 FUS | 562153 | - | • | 8 | 110 | 50 | 30 | - | - | 100 | TX30/SW10 | 50 |
| DuoXpand 8 x 120 FUS | 562154 | - | • | 8 | 130 | 70 | 50 | - | - | 120 | TX30/SW10 | 50 |
| DuoXpand 10 x 80 FUS | 562167 | 562175 | • | 10 | 90 | 30 | 10 | - | - | 80 | TX40/SW13 | 50 |
| DuoXpand 10 x 100 FUS | 562168 | 562176 | • | 10 | 110 | 50 | 30 | - | - | 100 | TX40/SW13 | 50 |
| DuoXpand 10 x 120 FUS | 562169 | 562177 | • | 10 | 130 | 70 | 50 | - | - | 120 | TX40/SW13 | 50 |
| DuoXpand 10 x 140 FUS | 562170 | 562178 | • | 10 | 150 | 90 | 70 | - | - | 140 | TX40/SW13 | 50 |
| DuoXpand 10 x 160 FUS | 562171 | - | • | 10 | 170 | 110 | 90 | 20 | - | 160 | TX40/SW13 | 50 |
| DuoXpand 10 x 180 FUS | 562172 | - | • | 10 | 190 | 130 | 110 | 40 | 20 | 180 | TX40/SW13 | 50 |
| DuoXpand 10 x 200 FUS | 562173 | - | • | 10 | 210 | 150 | 130 | 60 | 40 | 200 | TX40/SW13 | 50 |
| DuoXpand 10 x 230 FUS | 562174 | - | • | 10 | 240 | 180 | 160 | 90 | 70 | 230 | TX40/SW13 | 50 |

Loads

Frame fixing DuoXpand

Permissible loads ^{1/2/3)} of a single anchor as part of a multiple fixing of non-structural systems. For the design the complete current assessment ETA-21/0324 has to be considered.

| Туре | | | DuoXpand 8 | | DuoXpand 1 | 0 | | |
|---|--|------|-------------|------|-------------|------|------|------|
| Anchor diameter | d | [mm] | 8 | 8 | 10 | 10 | 10 | 10 |
| Anchorage in concrete ≥ C16/204) | | | | | | | | |
| Anchorage depth | h _{nom} ≥ | [mm] | 50 | 70 | 50 | 70 | - | - |
| Permissible tensile load N _{perm} | | [kN] | 1.39 | 1.59 | 1.59 | 1.79 | | - |
| Permissible shear load V _{perm} | zinc coated screws (gvz) | [kN] | 4.23 | 4.23 | 5.98 | 5.98 | - | - |
| | stainless steel screw (R) | [kN] | 3.93 | 3.93 | 5.98 | 5.98 | - | - |
| Minimum member thickness | h _{min} | [mm] | 80 | 100 | 80 | 100 | - | - |
| Characteristic edge distance | C _{cr,N} | [mm] | 50 | 50 | 50 | 50 | - | - |
| Characteristic spacing | a resp. s _{cr,N} | [mm] | 65 | 70 | 70 | 80 | - | - |
| Minimum spacing | S _{min} | [mm] | 50 | 50 | 50 | 50 | - | - |
| with an edge distance | C≥ | [mm] | 100 | 100 | 100 | 100 | - | - |
| Minimum edge distance | C _{min} | [mm] | 50 | 50 | 50 | 50 | - | - |
| with a spacing | \$≥ | [mm] | 100 | 100 | 100 | 100 | - | - |
| Anchorage in masonry ⁵⁾⁶⁾ | | | | | | | | |
| Anchorage depth | h _{nom} | [mm] | 50 | 70 | 50 | 70 | 140 | 160 |
| Permisible load F _{perm} in solid brick Mz, | \geq NF; \geq 10 [N/mm ²] / $\rho \geq$ 1.8 [kg/dm ³] | [kN] | 0.43 | 0.43 | 0.26 | 0.26 | - | - |
| e.g. Ziegelwerk Nordhausen | \geq NF; \geq 20 [N/mm ²] / $\rho \geq$ 1.8 [kg/dm ³] | [kN] | 0.86 | 1.00 | 0.57 | 0.57 | - | - |
| Permissible load F _{perm} in solid sand-lime brick KS, | \geq NF; \geq 10 [N/mm ²] / $\rho \geq$ 2.0 [kg/dm ³] | [kN] | 0.43 | 0.57 | 0.57 | 0.57 | - | - |
| e.g. Wemding | \geq NF; \geq 20 [N/mm ²] / $\rho \geq$ 2.0 [kg/dm ³] | [kN] | 1.00 | 1.14 | 1.14 | 1.14 | - | - |
| Permissible load ⁷⁾ F _{perm} in lightweight concrete | \geq 2 DF; \geq 2 [N/mm ²] / $\rho \geq$ 1.4 [kg/dm ³] | [kN] | 0.11 | 0.17 | 0.09 | 0.17 | - | - |
| block Vbl, e.g. KLB | \geq 2 DF; \geq 4 [N/mm ²] / $\rho \geq$ 1.4 [kg/dm ³] | [kN] | 0.21 | 0.34 | 0.17 | 0.34 | - | - |
| Permissible load ⁷⁾ F _{perm} in vertically perforated | 3 DF; \geq 10 [N/mm ²] / $\rho \geq$ 0.9 [kg/dm ³] | [kN] | 0.21 | 0.34 | 0.21 | 0.34 | - | - |
| brick HLz, e.g. Schlagmann | 3 DF; \geq 12 [N/mm ²] / $\rho \geq$ 0.9 [kg/dm ³] | [kN] | 0.26 | 0.43 | 0.26 | 0.43 | - | - |
| Permissible load F _{perm} in perforated sand-lime | 3 DF; \geq 8 [N/mm ²] / $\rho \geq$ 1.4 [kg/dm ³] | [kN] | 0.26 | 0.21 | 0.17 | 0.26 | - | - |
| brick KSL, e.g. Wemding | 3 DF; \geq 16 [N/mm ²] / $\rho \geq$ 1.4 [kg/dm ³] | [kN] | 0.43 | 0.43 | 0.34 | 0.57 | - | - |
| Permissible load ⁷⁾ F _{perm} in hollow lightweight | 16 DF; $\geq 2 [\text{N/mm}^2] / \rho \geq 0.7 [\text{kg/dm}^3]$ | [kN] | 0.14 | 0.14 | 0.21 | 0.21 | - | - |
| concrete blocks Hbl, e.g Knobel, DE | 16 DF; $\geq 4 [\text{N/mm}^2] / \rho \geq 0.7 [\text{kg/dm}^3]$ | [kN] | 0.26 | 0.26 | 0.43 | 0.43 | - | - |
| Permissible load ⁷⁾ F _{perm} in hollow lightweight | $\geq 2 \text{ [N/mm}^2] / \rho \geq 1.0 \text{ [kg/dm}^3]$ | [kN] | 0.09 | - | 0.14 | 0.14 | - | 0.09 |
| concrete blocks Hbl, eg. Sepa Parpaing, FR | $\geq 4 [N/mm^2] / \rho \geq 1.0 [kg/dm^3]$ | [kN] | 0.21 | 0.14 | 0.26 | 0.26 | 0.14 | 0.14 |
| Minimum member thickness | h _{min} | [mm] | 115 | 115 | 115 | 115 | 200 | 200 |
| Minimum spacing (single anchor) | a _{min} | [mm] | 250 | 250 | 250 | 250 | 250 | 250 |
| Minimum spacing (anchor group) | s _{min} | [mm] | 100 | 100 | 100 | 100 | 100 | 100 |
| Minimum edge distance (anchor group) | C _{min} | [mm] | 100 | 100 | 100 | 100 | 100 | 100 |
| Anchorage in aerated concrete ⁶⁾ | | | | | | | | |
| Anchorage depth | h _{nom} ≥ | [mm] | 70 | - | 70 | - | - | - |
| Permissible load Fperm in aerated concrete, | AAC 2 | [kN] | 0.11 | - | 0.14 | - | - | - |
| acc.to EN 771-4:2011+A1:2015 | AAC 4 | [kN] | 0.27 | - | 0.21 | - | - | - |
| | AAC 6 | [kN] | 0.54 | - | 0.32 | - | - | - |
| Permissible load F _{perm} in reinforced aerated | AAC 4; $f_{ck} \ge 4 \text{ N/mm}^2$ | [kN] | - | - | 0.18 | - | - | - |
| concrete, acc. to EN 12602:2016 | AAC 6; $f_{ck} \ge 6 \text{ N/mm}^2$ | [kN] | - | - | 0.32 | - | - | - |
| Minimum member thickness | h _{min} | [mm] | 100 / 1758) | - | 100 / 1758) | - | - | - |
| Minimum spacing (single anchor) | a _{min} | [mm] | 250 | - | 250 | - | - | - |
| Minimum spacing (anchor group) | s _{min} | [mm] | 100 / 808) | - | 100 / 808) | - | - | - |
| Minimum edge distance (anchor group) | C _{min} | [mm] | 100 | - | 100 | - | - | - |

¹⁾ Valid for zinc coated screws (gvz) and for screws made of stainless steel (R). For exterior use of the zinc coated screws measures against incoming humidity according to assessment have to be taken.



²⁾ The required partial safety factors for material resistance as well as a partial safety factor for load actions γ_L = 1.4 are considered. As a single anchor counts e.g. an anchor with a minimum spacing a according to the ETA.

³ Valid for temperatures in the substrate up to +50 °C (resp. short term up to +80 °C). For long term temperatures up to +30 °C higher permissible loads may be possible.

⁴⁾ For concrete specifications in C12/15, see ETA.

⁵⁾ Stone property data in min. compressive strength [N/mm²] and bulk density [kg/dm³]. Corresponding mean compressive strengths according to EN 771 and other brick variants or brick geometries are listed in the ETA.

⁶⁾ Load data are valid for tensile load, shear load and oblique load under any angle. For bending moments and invisible or not mortar-filled joints the design specifications of the ETA must be observed.

⁷⁾ Rotary drilling method.

 $^{^{8)}\,}$ Only valid for groups of anchors in AAC with compression strength $\geq 6\,$ N/mm².

SXRL

The versatile with multiple anchorage depth.

The long expansion element with up to three anchorage depths makes the SXRL a flexible product and thus to the most versatile frame fixing in the fischer assortment.



When the plug needs to be set deeply, the side ribs prevent the plug from turning during installation. This provides additional security.

SXRL 10 x 120 T

The special geometry of the plug with its conical shape distributes the loads uniformly in the drill hole. It enables the use in all building materials with outstanding load values.

For metal structures the version FUS (hexagon head screw with moulded washer and plug with wide sleeve rim) is ideally suited. Contact corrosion between the fixture and the screw is prevented.



SXRL 10 x 120 FUS

Anchorage depth 90 mm

In hollow building materials and aerated concrete for SXRL 8 and SXRL 14, in aerated concrete for SXRL 10

Anchorage depth 70 mm

In all building materials – conrete, solid and hollow building materials, areated concrete

Anchorage depth 50 mm

In concrete, solid and hollow building materials for SXRL 8 and SXRL 10 $\,$





High quality nylon for a secure and durable fixing.
Safety screw also made of stainless steel.

Certificates







ETA-07/0121 Multiple use for nonstructural applications

Advantages, functioning and installation.

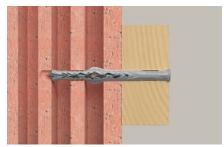
The advantages at a glance

- The long expansion element with multiple anchorage depths of 50, 70 and 90 mm for SXRL 8 and SXRL 10 and 70 and 90 mm for SXRL 14 makes the SXRL a versatile product.
- Through the special geometry of the plug, the retention forces are distributed evenly in the drill hole.
- · When it is to be set deep, the longer ribs prevent the plug from turning during installation.
- The approval for single-point fixing in cracked concrete makes the SXRL 10 the designated specialist in concrete, particularly for tasks such as the installation of awning roofs and outdoor railings, compared to steel anchors.
- The SXRL 14 is additionally approved for applications that are subject to pressure and can be
 used for façade structures that are installed without wall brackets with a spacing.

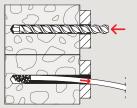
Functioning

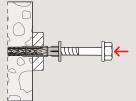
- In hollow building materials the load is transmitted equally through the two expansion zones. The internal substrate webs are not destroyed by the expansion zones and thus transmit the load safely.
- In solid building materials and aerated concrete the two expansion zones join to form one long expansion element, providing an uniform and even distribution of the load into the substrate.
- For fastening wooden constructions, the SXRL-T with countersunk screw is recommended; for metal constructions the SXRL-FUS with a wide sleeve rim and moulded washer on the hexagon head screw is suitable.

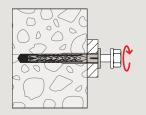




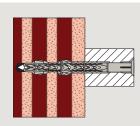
Imstallation



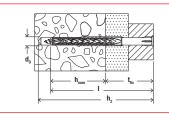








Assortment



Frame fixing SXRL-T

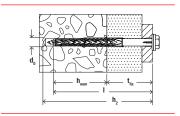
country -

SXRL - with fischer countersunk head screw

| Item | Item No. | Item No. | App | roval | Drill hole- diameter | Min. drill hole depth for through fixings | Usable lengt | h at anchorage | e depth | Anchor length | Drive | Sales unit |
|-----------------|----------------------|----------------------|-----|--------------------|-------------------------|--|--------------------|--------------------|---------------------------------|------------------|-------|-------------|
| | Zinc-plated steel | Stainless steel | | | d_0 | h ₂ | t _{fix} | 1 | ı | I | | |
| | | R | ETA | DIBt ²⁾ | [mm] | [mm] | h _{nom} = | h _{nom} = | h _{nom} = 90 mm | [] | | [noal |
| SXRL 8 x 60 T | gvz 540113 | 540119 | • | DIDL | [mm] 8 | [mm] | 50 mm | 70 mm | 90 111111 | [mm] 60 | TX30 | [pcs] 50 |
| SXRL 8 x 80 T | 540114 | 540121 | • | _ | 8 | 90 | 30 | 10 | _ | 80 | TX30 | 50 |
| SXRL 8 x 100 T | 540115 | 540123 | • | - | 8 | 110 | 50 | 30 | 10 | 100 | TX30 | 50 |
| SXRL 8 x 120 T | 540116 | 540124 | • | _ | 8 | 130 | 70 | 50 | 30 | 120 | TX30 | 50 |
| SXRL 8 x 140 T | 540117 | 540125 | • | _ | 8 | 150 | 90 | 70 | 50 | 140 | TX30 | 50 |
| SXRL 8 x 160 T | 540117 | 540126 | • | _ | 8 | 170 | 110 | 90 | 70 | 160 | TX30 | 50 |
| SXRL 10 x 60 T | 546477 | 546505 | • | • | 10 | 70 | 10 | _ | - | 60 | TX40 | 50 |
| SXRL 10 x 80 T | 522698 | 522709 | • | • | 10 | 90 | 30 | 10 | _ | 80 | TX40 | 50 |
| SXRL 10 x 100 T | 522699 | 522710 | • | • | 10 | 110 | 50 | 30 | 10 | 100 | TX40 | 50 |
| SXRL 10 x 120 T | 522700 | 522710 | • | • | 10 | 130 | 70 | 50 | 30 | 120 | TX40 | 50 |
| SXRL 10 x 140 T | 522701 | 522712 | • | • | 10 | 150 | 90 | 70 | 50 | 140 | TX40 | 50 |
| SXRL 10 x 160 T | 522703 | 522712 | • | • | 10 | 170 | 110 | 90 | 70 | 160 | TX40 | 50 |
| SXRL 10 x 180 T | 522704 | 522714 | • | • | 10 | 190 | 130 | 110 | 90 | 180 | TX40 | 50 |
| SXRL 10 x 200 T | 522705 | 522715 | • | • | 10 | 210 | 150 | 130 | 110 | 200 | TX40 | 50 |
| SXRL 10 x 230 T | 522706 | 522716 | • | • | 10 | 240 | 180 | 160 | 140 | 230 | TX40 | 50 |
| SXRL 10 x 260 T | 522707 ¹⁾ | 522717 ¹⁾ | • | • | 10 | 270 | 210 | 190 | 170 | 260 | TX40 | 50 |
| SXRL 10 x 290 T | 522708 ¹⁾ | 522718 ¹⁾ | • | • | 10 | 300 | 240 | 220 | 200 | 290 | TX40 | 50 |
| SXRL 14 x 80 T | 530920 | 530932 | • | • | 14 | 95 | - | 10 | _ | 80 | TX50 | 50 |
| SXRL 14 x 100 T | 530921 | 530933 | • | • | 14 | 115 | _ | 30 | 10 | 100 | TX50 | 50 |
| SXRL 14 x 120 T | 530922 | 530934 | • | • | 14 | 135 | _ | 50 | 30 | 120 | TX50 | 50 |
| SXRL 14 x 140 T | 530923 | 530935 | • | • | 14 | 155 | _ | 70 | 50 | 140 | TX50 | 50 |
| SXRL 14 x 160 T | 530924 | 530936 | • | • | 14 | 175 | _ | 90 | 70 | 160 | TX50 | 50 |
| SXRL 14 x 180 T | 530925 | 530937 | • | • | 14 | 195 | _ | 110 | 90 | 180 | TX50 | 50 |
| SXRL 14 x 200 T | 530926 | 530938 | • | • | 14 | 215 | _ | 130 | 110 | 200 | TX50 | 50 |
| SXRL 14 x 230 T | 530927 | 530939 | • | • | 14 | 245 | _ | 160 | 140 | 230 | TX50 | 50 |
| SXRL 14 x 260 T | 530928 | 530940 | • | • | 14 | 275 | _ | 190 | 170 | 260 | TX50 | 50 |
| SXRL 14 x 300 T | 530929 ¹⁾ | 530941 ¹⁾ | • | • | 14 | 315 | _ | 230 | 210 | 300 | TX50 | 20 |
| SXRL 14 x 330 T | 530930 ¹⁾ | 530942 ¹⁾ | • | • | 14 | 345 | _ | 260 | 240 | 330 | TX50 | 20 |
| SXRL 14 x 360 T | 530931 ¹⁾ | 530943 ¹⁾ | • | • | 14 | 375 | _ | 290 | 270 | 360 | TX50 | 20 |

¹⁾ Not pre-assemble

²⁾ The scope of application and the performance values of the products can be found in the general building authority approvals Z-21.2-2092 for SXRL 10 and Z-21.2-2037 for SXRL 14.



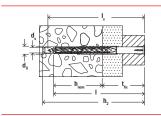
Frame fixing SXRL-FUS



| ltem | Item No. | Item No. | Appı | roval | Drill hole diameter | Min. drill hole depth for through fixings | Usable lengt | h at anchorag | e depth | Anchor length | Drive | Sales unit |
|-------------------|----------------------|----------------------|------|--------------------|------------------------|--|---------------------------------|---------------------------------|---------------------------------|------------------|-----------|------------|
| | Zinc-plated steel | Stainless steel | | | d ₀ | h ₂ | t _{fix} | | | I | | |
| | gvz | R | ETA | DIBt ³⁾ | [mm] | [mm] | h _{nom} = 50 mm | h _{nom} = 70 mm | h _{nom} = 90 mm | [mm] | | [Stück] |
| SXRL 8 x 60 FUS | 540127 | 540135 | • | - | 8 | 70 | 10 | - | - | 60 | TX30/SW10 | 50 |
| SXRL 8 x 80 FUS | 540129 | 540136 | • | _ | 8 | 90 | 30 | 10 | _ | 80 | TX30/SW10 | 50 |
| SXRL 8 x 100 FUS | 540130 | 540137 | • | - | 8 | 110 | 50 | 30 | 10 | 100 | TX30/SW10 | 50 |
| SXRL 8 x 120 FUS | 540131 | - | • | - | 8 | 130 | 70 | 50 | 30 | 120 | TX30/SW10 | 50 |
| SXRL 8 x 140 FUS | 540133 | - | • | - | 8 | 150 | 90 | 70 | 50 | 140 | TX30/SW10 | 50 |
| SXRL 8 x 160 FUS | 540134 | _ | • | _ | 8 | 170 | 110 | 90 | 70 | 160 | TX30/SW10 | 50 |
| SXRL 10 x 60 FUS | 546506 | 546507 | • | • | 10 | 70 | 10 | - | _ | 60 | TX40/SW13 | 50 |
| SXRL 10 x 80 FUS | 522719 | 522730 | • | • | 10 | 90 | 30 | 10 | _ | 80 | TX40/SW13 | 50 |
| SXRL 10 x 100 FUS | 522720 | 522731 | • | • | 10 | 110 | 50 | 30 | 10 | 100 | TX40/SW13 | 50 |
| SXRL 10 x 120 FUS | 522721 | 522732 | • | • | 10 | 130 | 70 | 50 | 30 | 120 | TX40/SW13 | 50 |
| SXRL 10 x 140 FUS | 522723 | 522733 | • | • | 10 | 150 | 90 | 70 | 50 | 140 | TX40/SW13 | 50 |
| SXRL 10 x 160 FUS | 522724 | 522734 | • | • | 10 | 170 | 110 | 90 | 70 | 160 | TX40/SW13 | 50 |
| SXRL 10 x 180 FUS | 522725 | 522735 | • | • | 10 | 190 | 130 | 110 | 90 | 180 | TX40/SW13 | 50 |
| SXRL 10 x 200 FUS | 522726 | 522736 | • | • | 10 | 210 | 150 | 130 | 110 | 200 | TX40/SW13 | 50 |
| SXRL 10 x 230 FUS | 522727 | 522737 | • | • | 10 | 240 | 180 | 160 | 140 | 230 | TX40/SW13 | 50 |
| SXRL 10 x 260 FUS | 522728 ¹⁾ | 522738 ¹⁾ | • | • | 10 | 270 | 210 | 190 | 170 | 260 | TX40/SW13 | 50 |
| SXRL 10 x 290 FUS | 522729 ¹⁾ | 522739 ¹⁾ | • | • | 10 | 300 | 240 | 220 | 200 | 290 | TX40/SW13 | 50 |
| SXRL 14 x 80 FUS | 530946 | - | • | • | 14 | 95 | _ | 10 | - | 80 | TX50/SW17 | 50 |
| SXRL 14 x 80 FUS | - | 530955 ²⁾ | • | • | 14 | 95 | - | 10 | _ | 80 | SW17 | 50 |
| SXRL 14 x 100 FUS | 530947 | - | • | • | 14 | 115 | - | 30 | 10 | 100 | TX50/SW17 | 50 |
| SXRL 14 x 100 FUS | - | 530956 ²⁾ | • | • | 14 | 115 | - | 30 | 10 | 100 | SW17 | 50 |
| SXRL 14 x 120 FUS | 530948 | - | • | • | 14 | 135 | - | 50 | 30 | 120 | TX50/SW17 | 50 |
| SXRL 14 x 120 FUS | - | 530957 ²⁾ | • | • | 14 | 135 | - | 50 | 30 | 120 | SW17 | 50 |
| SXRL 14 x 140 FUS | 530949 | - | • | • | 14 | 155 | - | 70 | 50 | 140 | TX50/SW17 | 50 |
| SXRL 14 x 140 FUS | - | 530958 ²⁾ | • | • | 14 | 155 | - | 70 | 50 | 140 | SW17 | 50 |
| SXRL 14 x 160 FUS | 530950 | - | • | • | 14 | 175 | - | 90 | 70 | 160 | TX50/SW17 | 50 |
| SXRL 14 x 160 FUS | - | 530959 ²⁾ | • | • | 14 | 175 | - | 90 | 70 | 160 | SW17 | 50 |
| SXRL 14 x 180 FUS | 530951 | - | • | • | 14 | 195 | - | 110 | 90 | 180 | TX50/SW17 | 50 |
| SXRL 14 x 180 FUS | - | 530960 ²⁾ | • | • | 14 | 195 | - | 110 | 90 | 180 | SW17 | 50 |
| SXRL 14 x 200 FUS | 530952 | - | • | • | 14 | 215 | - | 130 | 110 | 200 | TX50/SW17 | 50 |
| SXRL 14 x 200 FUS | - | 530961 ²⁾ | • | • | 14 | 215 | - | 130 | 110 | 200 | SW17 | 50 |
| SXRL 14 x 230 FUS | 530953 | - | • | • | 14 | 245 | - | 160 | 140 | 230 | TX50/SW17 | 50 |
| SXRL 14 x 230 FUS | - | 530962 ²⁾ | • | • | 14 | 245 | - | 160 | 140 | 230 | SW17 | 50 |
| SXRL 14 x 260 FUS | 530954 | - | • | • | 14 | 275 | - | 190 | 170 | 260 | TX50/SW17 | 50 |
| SXRL 14 x 260 FUS | _ | 530963 ²⁾ | • | • | 14 | 275 | _ | 190 | 170 | 260 | SW17 | 50 |

Not pre-assembled
 Without integrated bit recess TX50
 The scope of application and the performance values of the products can be found in the general building authority approvals Z-21.2-2092 for SXRL 10 and Z-21.2-2037 for SXRL 14.

Assortment & loads



Frame fixing SXRL

TO COCCO

SXRL without screw

| Item | Item No. | Drill hole diameter | Min. drill hole depth for through fixings | Usable length | at anchorage de | pth | Anchor length | Screw diameter | Min. screw length | Sales unit |
|--------------|----------|------------------------|--|--------------------|--------------------|--------------------|------------------|-------------------|----------------------|------------|
| | | d_0 | h ₂ | t _{fix} | | | 1 | ds | Is | |
| | | | | h _{nom} = | h _{nom} = | h _{nom} = | | | | |
| | | [mm] | [mm] | 50 mm | 70 mm | 90 mm | [mm] | [mm] | [mm] | [pcs] |
| SXRL 8 x 60 | 540879 | 8 | 70 | 10 | - | - | 60 | 5,5 - 6,0 | 65 | 100 |
| SXRL 8 x 80 | 540880 | 8 | 90 | 30 | 10 | - | 80 | 5,5 - 6,0 | 85 | 100 |
| SXRL 8 x 100 | 540881 | 8 | 110 | 50 30 10 | | | 100 | 5,5 – 6,0 | 105 | 100 |
| SXRL 8 x 120 | 540882 | 8 | 130 | 70 | 50 | 30 | 120 | 5,5 - 6,0 | 125 | 100 |

Frame fixing SXRL 8

Recommended loads 12(3) for a single anchor as part of a multiple fixing of non-structural systems.

The given loads are valid for wood screws with the specified diameter.

| Tuno | | | SXRL 8 | | |
|---------------------------------------|--|------|--------|------|------|
| Туре | | | SARL O | | |
| Screw diameter | | [mm] | 6.0 | 6.0 | 6.0 |
| Anchorage depth | h _{nom} | [mm] | 50 | 70 | 90 |
| Minimum edge distance concrete | C _{min} | [mm] | 60 | 80 | 100 |
| Recommended loads in the respective b | pase material F _{rec} ²⁾ | | | | |
| Concrete | ≥C20/25 | [kN] | 0.60 | 1.00 | 1.00 |
| Solid brick | ≥ Mz 12 | [kN] | 0.45 | 0.60 | 0.60 |
| Solid sand-lime brick | ≥ KS 12 | [kN] | 0.40 | 0.50 | 0.50 |
| Vertically perforated brick | \geq HIz 12; $\rho \geq$ 1.0 [kg/dm ³] | [kN] | 0.15 | 0.15 | 0.15 |
| Perforated sand-lime brick | ≥ KSL 12 | [kN] | 0.10 | 0.40 | 0.40 |
| Aerated concrete | AAC 2 | [kN] | - | 0.10 | 0.10 |
| Aerated concrete | AAC 4 | [kN] | _ | 0.15 | 0.20 |

¹⁾ Required safety factors are considered.

Frame fixing SXRL 10

Permissible loads of a single anchor¹⁾ in normal concrete of strength class C20/25.

For the design the complete current general construction technique permit Z-21.2-2092 has to be considered.

| | | | Cracked co | ncrete | | | | Non-cracke | ed concrete | | | |
|---------|------------------------------------|-------------------------------|--------------------------------|---|--|---------------------------------|---|--------------------------------|--|---|---------------------------------|---|
| | Material/ surface ²⁾ | Nominal anchorage depth | Minimum member thickness | Permissible to minimum spa with reduced | ension (N _{perm}) a cing (s _{min}) and loads | and shear load edge distance | s (V _{perm}); es (c _{min}) | Minimum member thickness | Permissible t minimum spa with reduced | ension (N _{perm}) a acing (s _{min}) and loads | and shear load edge distance | s (V _{perm}); es (c _{min}) |
| | | h _{nom} | h _{min} | N _{perm} ³⁾ | V _{perm} ³⁾ | S _{min} ³⁾ | C _{min} ³⁾ | h _{min} | N _{perm} ³⁾ | V _{perm} ³⁾ | S _{min} ³⁾ | C _{min} ³⁾ |
| Туре | | [mm] | [mm] | [kN] | [kN] | [mm] | [mm] | [mm] | [kN] | [kN] | [mm] | [mm] |
| SXRL 10 | gvz | 70 | 100 | 1.5 | 3.6 | 50 | 50 | 110 | 2.6 | 6.0 | 80 | 80 |
| | R | 70 | 100 | 1.5 | 3.6 | 50 | 50 | 110 | 2.6 | 6.0 | 80 | 80 |

 $^{^{10}}$ Design according to EN 1992-4:2018 (for static resp. quasi-static loads). The partial safety factors for material resistance well as a partial safety factor for load actions of $\gamma_1 = 1.4$ are considered. As a single anchor counts e.g. an anchor with a spacing $s \ge 3 \times h_{et}$ and an edge distance $c \ge 1.5 \times hef$. Accurate data see approval. ²¹ Further steel grades, versions and technical data see current general construction technique permit.

²⁾ Valid for tensile load, shear load and oblique load under any angle.

³⁾ Valid for zinc coated screws (gvz) and for screws made of stainless steel (R). For exterior use of the zinc coated screws measures against incoming humidity have to be taken.

³⁾ In the case of combinations of tensile and shear loads, bending moments with reduced or minimum spacing and edge distances (anchor groups), the design must be carried out in accordance with the provisions of the complete approval and the provisions of the EN 1992-4:2018. The given loads are valid for temperature range II. We recommend using our anchor design software C-FIX.

Loads

Frame fixing SXRL

Permissible loads $^{9(2)3}$ of a single anchor as part of a multiple fixing of non-structural systems. For the design the complete current assessment ETA-07/0121 has to be considered.

| Туре | | | SXRL 8 | | | SXRL 10 | | | SXRL 14 | |
|---|---|------------|-----------|-------------------------------------|-------------------------------------|-----------|--------------------------------------|--------------------------------------|--------------------------------------|-------------------------------------|
| Anchor diameter | | [mm] | 8 | 8 | 8 | 10 | 10 | 10 | 14 | 14 |
| Anchorage depth | h _{nom} | [mm] | 50 | 70 | 90 | 50 | 70 | 90 | 70 | 90 |
| Anchorage in concrete ≥ C12/15 | | | | | | | | | | |
| Permissible tensile load N _{perm} | | [kN] | 1.59 | 1.98 | 1.98 | 2.18 | 2.58 | 2.58 | 3.37 | 3.37 |
| Permissible shear load V _{perm} | zinc coated screws (gvz) | [kN] | 4.23 | 4.23 | 4.23 | 5.98 | 5.98 | 5.98 | 12.40 | 12.40 |
| | stainless steel screw (R) | [kN] | 3.93 | 3.93 | 3.93 | 5.98 | 5.98 | 5.98 | 11.63 | 11.63 |
| Minimum member thickness | h _{min} | [mm] | 80 | 100 | 120 | 100 | 100 | 120 | 110 | 130 |
| Characteristic edge distance | C _{cr,N} | [mm] | 85 | 85 | 85 | 140 | 140 | 140 | 140 | 140 |
| Characteristic spacing | a resp. s _{cr,N} | [mm] | 90 | 105 | 105 | 120 | 120 | 120 | 135 | 135 |
| Minimum spacing | S _{min} | [mm] | 85 | 85 | 85 | 70 | 70 | 70 | 85 | 85 |
| with an edge distance | C≥ | [mm] | 85 | 85 | 85 | 140 | 140 | 140 | 140 | 140 |
| Minimum edge distance | C _{min} | [mm] | 85 | 85 | 85 | 70 | 70 | 70 | 85 | 85 |
| with a spacing | \$≥ | [mm] | 85 | 85 | 85 | 175 | 175 | 175 | 175 | 175 |
| Anchorage in narrow concrete members (h | ≥ 40 mm) made of concrete ≥ C1 | 12/15, e.g | , weather | shells of trip | le-skin outer | wall pane | ls | | | |
| Permissible tensile load $N_{\rm perm}$ | | [kN] | - | - | - | 0.99 | - | - | - | - |
| Permissible shear load V _{perm} | | [kN] | - | - | - | 5.98 | - | - | - | - |
| Anchorage in pre-stressed hollow-core cor | crete slabs (mirror thickness d _b | ≥ 30 mm |) made of | concrete ≥ C | 45/55 | | | | | |
| Permissible tensile load N _{perm} | | [kN] | - | - | - | 1.39 | - | - | - | - |
| Permissible shear load V _{perm} | | [kN] | - | - | - | 5.98 | - | - | - | - |
| Anchorage in masonry | | | | | | | | | | |
| Permissible load ⁴⁾ F _{perm} in | ≥ Mz 12/1.8; ≥ NF | [kN] | 0.57 | 0.71 | 0.71 | 0.57 | 1.14 | - | 0.86 | 0.86 |
| solid brick | ≥ Mz 20/1.8; ≥ NF | [kN] | 0.86 | 1.14 | 1.14 | 1.00 | 1.14 | - | 1.14 | 1.14 |
| Permissible load ⁴⁾ F _{perm} in | ≥ KS 10/1.8; ≥ NF | [kN] | 0.57 | 0.57 | 0.57 | - | 0.71 | - | 0.86 | 0.86 |
| solid sand-lime brick | ≥ KS 20/1.8; ≥ NF | [kN] | 0.71 | 0.86 | 0.86 | - | 1.00 | - | 1.29 | 1.29 |
| Permissible load ⁴⁾ F _{perm} in | \geq VbI 2; $\rho \geq$ 1.2 kg/dm ³ | [kN] | 0.11 | 0.26 | 0.26 | 0.11 | 0.11 | - | 0.26 | 0.26 |
| lightweight concrete block | \geq VbI 6; $\rho \geq$ 1.6 kg/dm ³ | [kN] | 0.34 | 0.57 | 0.57 | 0.57 | 1.29 | - | 0.57 | 0.57 |
| Permissible load ⁴⁾⁵⁾ F _{perm} in | \geq HLz 10; $\rho \geq$ 1.2 kg/dm ³ | [kN] | 0.17 | 0.17 | 0.17 | - | - | - | - | - |
| vertically perforated brick | \geq HLz 12; $\rho \geq$ 1.0 kg/dm ³ | [kN] | - | - | - | - | 0.21 | - | 0.57 | 0.71 |
| Permissible load ⁴⁾ F _{perm} in | \geq KSL 12; $\rho \geq$ 1.4 kg/dm ³ | [kN] | 0.34 | 0.43 | 0.43 | - | 0.71 | - | 0.43 | 0.71 |
| perforated sand-lime brick | | | | | | | | | | |
| Permissible load $^{4)5}$ $\mathbf{F}_{\mathrm{perm}}$ in | \geq Hbl 2; $\rho \geq 0.7 \text{ kg/dm}^3$ | [kN] | 0.43 | 0.57 | 0.43 | 0.57 | 0.71 | - | 0.34 | 0.21 |
| hollow lightweight concrete blocks | | | | | | | | | | |
| Permissible load ⁴⁾⁵⁾ F _{perm} in ceilings | $f_b \ge 10 \text{ N/mm}^2; \rho \ge 0.7 \text{ kg/dm}^3$ | [kN] | - | - | - | - | 0.57 | - | - | - |
| made of vertically perforated bricks | | | | | | | | | | |
| Minimum member thickness | h _{min} | [mm] | 115 | 115 | 115 | 110 | 110 | 110 | 115 | 115 |
| Minimum spacing (single anchor) | a _{min} | [mm] | 250 | 250 | 250 | 250 | 250 | 250 | 250 | 250 |
| Minimum spacing (anchor group) | S _{min} | [mm] | 100 | 100 | 100 | 100 | 100 | 100 | 100 | 100 |
| Minimum edge distance (anchor group) | C _{min} | [mm] | 100 | 100 | 100 | 100 | 100 | 100 | 100 | 100 |
| Anchorage in aerated concrete | | | 1 | ı | 1 | 1 | I | ı | ı | ı |
| Permissible load ⁴⁾ F _{zul} in aerated concrete | AAC ≥ 2 N/mm ² | [kN] | - | 0.14 | 0.21 | - | 0.18 | 0.21 | 0.32 | 0.43 |
| | AAC ≥ 4 N/mm ² | [kN] | - | 0.32 | 0.43 | - | 0.43 | 0.54 | 0.89 | 1.07 |
| | AAC ≥ 6 N/mm ² | [kN] | - | 0.54 | 0.71 | - | 0.71 | 0.89 | 1.43 | 1.79 |
| Minimum member thickness | h _{min} | [mm] | - | 175 | 175 | - | 100 | 120 | 175 ⁶ /300 ⁷) | 175 ⁶ /300 |
| Minimum spacing (single anchor) | a _{min} | [mm] | - | 250 | 250 | - | 250 | 250 | 250 | 250 |
| Minimum spacing (anchor group) | S _{min} | [mm] | - | 80 ⁶⁾ /110 ⁸⁾ | 80 ⁶⁾ /110 ⁸⁾ | - | 100 ⁶⁾ /120 ⁸⁾ | 100 ⁶⁾ /120 ⁸⁾ | 80 | 100 ⁶⁾ /125 |
| Minimum edge distance (anchor group) | C _{min} | [mm] | | 906)/1108) | 90 ⁶⁾ /110 ⁸⁾ | - | 120 | 120 | 120 | 120 ⁶⁾ /150 ⁷ |

¹⁾ Valid for zinc coated screws (gvz) and for screws made of stainless steel (R). For exterior use of the zinc coated screws measures against incoming humidity according to assessment have to be taken.

The required partial safety factors for material resistance as well as a partial safety factor for load actions $\gamma_L = 1.4$ are considered.

As a single anchor counts e.g. an anchor with a minimum spacing a according to Annex B 4 of the assessment.

3 Valid for temperatures in the substrate up to +50 °C (resp. short term up to +80 °C). For long term temperatures up to +30 °C higher permissible loads may be possible.

⁴⁾ Valid for tensile load, shear load and oblique load under any angle. For combinations of tensile loads, shear loads and bending moments see assessment.

⁵⁾ Rotary drilling.

 $^{^{6)}}$ Only valid for AAC with compression strength ≥ 2 to < 4 N/mm².

 $^{^{7)}}$ Only valid for AAC with compression strength $\geq 4 \text{ N/mm}^2.$

 $^{^{8)}}$ Only valid for AAC with compression strength $\geq 6 \text{ N/mm}^2.$

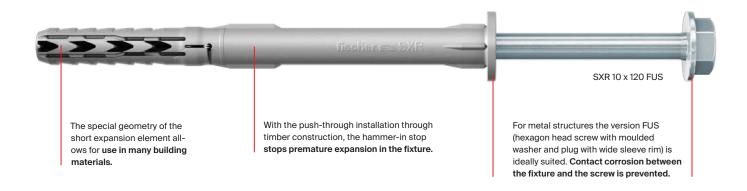
SXR

The efficient with short expansion element.

The short expansion element of 50 mm only requires a small drill hole depth. This saves drilling time and results in less drill bit wear.



The anti-rotation ribs increase the installation comfort and provide **additional safety.**







High quality nylon for a secure and durable fixing.
Safety screw also made of stainless steel.

Certificates





ETA-07/0121 Multiple use for nonstructural applications

Advantages, functioning and installation.

The advantages at a glance

- · With an anchorage depth of only 50 mm, the specific functionality enables the use in solid and perforated building materials and thus ensures an economic fastening.
- The European Technical Assessment (ETA) for SXR 8 and 10 covers the use in various solid and hollow building materials and thus guarantees a secure fixing.
- The specially developed combination of plug and safety screw ensures optimal handling. The plug pulls noticeably and thus offers more installation comfort.

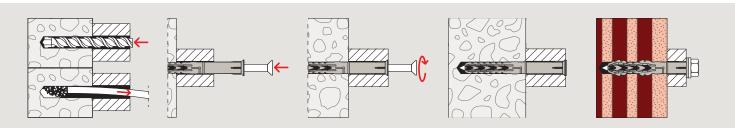
Functioning

- · The SXR is suitable for push-through installation.
- · In solid building materials the SXR expands.
- In hollow building materials the loads are transmitted to the substrate webs.
- In vertically perforated bricks, drill only in rotary mode (without impact).
- Countersunk screws are recommended for fastening wooden constructions. For metal constructions plugs with a wide sleeve rim and hexagon head screws with moulded washer are suitable.

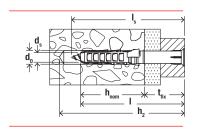




Installation



Assortment

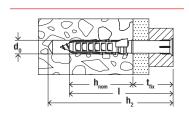


Frame fixing SXR



SXR - without screw

| Item | Item No. | Drill hole diameter | Min. drill hole depth for through fixings | Min. anchorage depth | Anchor length | Max. fixture thickness | Screw diameter | Min. screw length | Sales unit |
|-------------|----------|------------------------|---|-------------------------|---------------|---------------------------|----------------|----------------------|------------|
| | | d ₀ | h ₂ | h _{nom} | 1 | t _{fix} | d _s | I _s | |
| | | [mm] | [mm] | [mm] | [mm] | [mm] | [mm] | [mm] | [pcs] |
| SXR 6 x 60 | 503230 | 6 | 70 | 30 | 60 | 30 | 4,5 | 65 | 100 |
| SXR 8 x 60 | 506194 | 8 | 70 | 50 | 60 | 10 | 5,5 – 6,0 | 65 | 100 |
| SXR 8 x 80 | 506196 | 8 | 90 | 50 | 80 | 30 | 5,5 – 6,0 | 85 | 100 |
| SXR 8 x 100 | 506198 | 8 | 110 | 50 | 100 | 50 | 5,5 – 6,0 | 125 | 100 |
| SXR 8 x 120 | 506199 | 8 | 130 | 50 | 120 | 70 | 5,5 – 6,0 | 105 | 100 |

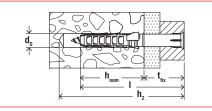


Frame fixing SXR-Z



SXR - with fischer countersunk head screw

| Item | Item No. | Drill hole dia- meter | Min. drill hole depth for through fixings | Min. anchorage depth | Anchor length | Max. fixture thickness | Drive | Sales unit |
|--------------|-------------------|--------------------------|---|-------------------------|---------------|---------------------------|-------|------------|
| | Zinc-plated steel | d ₀ | h ₂ | h _{nom} | 1 | t _{fix} | | |
| | gvz | [mm] | [mm] | [mm] | [mm] | [mm] | | [pcs] |
| SXR 6 x 60 Z | 503233 | 6 | 70 | 30 | 60 | 30 | PZ2 | 50 |



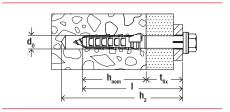
Frame fixing SXR-T

EXXX.

SXR - with fischer countersunk head safety screw

| Item | Item No. | Item No. | Item No. | Approval | Drill hole diameter | Min. drill hole depth for through fixings | Min. anchorage depth | Anchor length | Max. fixture thickness | Drive | Sales unit |
|----------------|----------------------|--------------------|--------------------------------|----------|------------------------|--|----------------------------|------------------|---------------------------|-------|------------|
| | Zinc-plated steel | Stainless steel | Hot-dip galvanised steel | | d ₀ | h ₂ | h _{nom} | I | t _{fix} | | |
| | gvz | R | hdg | ETA | [mm] | [mm] | [mm] | [mm] | [mm] | | [pcs] |
| SXR 8 x 60 T | 502999 | _ | _ | • | 8 | 70 | 50 | 60 | 10 | TX30 | 50 |
| SXR 8 x 80 T | 503000 | - | - | • | 8 | 90 | 50 | 80 | 30 | TX30 | 50 |
| SXR 8 x 100 T | 503001 | _ | _ | • | 8 | 110 | 50 | 100 | 50 | TX30 | 50 |
| SXR 8 x 120 T | 503002 | - | _ | • | 8 | 130 | 50 | 120 | 70 | TX30 | 50 |
| SXR 10 x 80 T | 046263 | 046272 | _ | • | 10 | 90 | 50 | 80 | 30 | TX40 | 50 |
| SXR 10 x 100 T | 046264 | 046274 | _ | • | 10 | 110 | 50 | 100 | 50 | TX40 | 50 |
| SXR 10 x 100 T | _ | _ | 509534 | _ | 10 | 110 | 50 | 100 | 50 | TX40 | 50 |
| SXR 10 x 120 T | 046265 | 046278 | _ | • | 10 | 130 | 50 | 120 | 70 | TX40 | 50 |
| SXR 10 x 120 T | _ | _ | 509535 | _ | 10 | 130 | 50 | 120 | 70 | TX40 | 50 |
| SXR 10 x 140 T | 046266 | 046279 | _ | • | 10 | 150 | 50 | 140 | 90 | TX40 | 50 |
| SXR 10 x 140 T | _ | _ | 509536 | _ | 10 | 150 | 50 | 140 | 90 | TX40 | 50 |
| SXR 10 x 160 T | 046267 | 046283 | _ | • | 10 | 170 | 50 | 160 | 110 | TX40 | 50 |
| SXR 10 x 180 T | 046268 | 046285 | _ | • | 10 | 190 | 50 | 180 | 130 | TX40 | 50 |
| SXR 10 x 200 T | 046269 | 046286 | - | • | 10 | 210 | 50 | 200 | 150 | TX40 | 50 |
| SXR 10 x 230 T | 046270 | 046287 | _ | • | 10 | 240 | 50 | 230 | 180 | TX40 | 50 |
| SXR 10 x 260 T | 046271 | - | _ | • | 10 | 270 | 50 | 260 | 210 | TX40 | 50 |

Assortment



Frame fixing SXR-FUS



SXR – with fischer hexagon head safety screw, moulded washer and integrated bit recess

| Item | Item No. | Item No. | Item No. | Approval | Drill hole diameter | Min. drill hole depth for through fixings | Min. anchorage depth | Anchor length | Max. fixture thickness | Drive | Sales unit |
|------------------|----------------------|--------------------|--------------------------------|----------|------------------------|--|----------------------------|------------------|---------------------------|-----------|------------|
| | Zinc-plated steel | Stainless steel | Hot-dip galvanised steel | | d ₀ | h ₂ | h _{nom} | I | t _{fix} | | |
| | gvz | R | hdg | ETA | [mm] | [mm] | [mm] | [mm] | [mm] | | [pcs] |
| SXR 10 x 52 FUS | 502456 ¹⁾ | _ | _ | • | 10 | 62 | 50 | 52 | 2 | TX40/SW13 | 50 |
| SXR 10 x 60 FUS | 046329 | 046339 | _ | • | 10 | 70 | 50 | 60 | 10 | TX40/SW13 | 50 |
| SXR 10 x 60 FUS | _ | _ | 509537 | _ | 10 | 70 | 50 | 60 | 10 | TX40/SW13 | 50 |
| SXR 10 x 80 FUS | 046330 | 046340 | _ | • | 10 | 90 | 50 | 80 | 30 | TX40/SW13 | 50 |
| SXR 10 x 80 FUS | _ | _ | 509538 | _ | 10 | 90 | 50 | 80 | 30 | TX40/SW13 | 50 |
| SXR 10 x 100 FUS | 046331 | 046342 | - | • | 10 | 110 | 50 | 100 | 50 | TX40/SW13 | 50 |
| SXR 10 x 100 FUS | _ | _ | 509539 | _ | 10 | 110 | 50 | 100 | 50 | TX40/SW13 | 50 |
| SXR 10 x 120 FUS | 046332 | 046343 | _ | • | 10 | 130 | 50 | 120 | 70 | TX40/SW13 | 50 |
| SXR 10 x 140 FUS | 046333 | 046344 | _ | • | 10 | 150 | 50 | 140 | 90 | TX40/SW13 | 50 |
| SXR 10 x 140 FUS | - | _ | 509540 | _ | 10 | 150 | 50 | 140 | 90 | TX40/SW13 | 50 |
| SXR 10 x 160 FUS | 046334 | 046345 | _ | • | 10 | 170 | 50 | 160 | 110 | TX40/SW13 | 50 |
| SXR 10 x 180 FUS | 046335 | 046361 | _ | • | 10 | 190 | 50 | 180 | 130 | TX40/SW13 | 50 |
| SXR 10 x 200 FUS | 046336 | 046362 | _ | • | 10 | 210 | 50 | 200 | 150 | TX40/SW13 | 50 |
| SXR 10 x 230 FUS | 046337 | 046363 | - | • | 10 | 240 | 50 | 230 | 180 | TX40/SW13 | 50 |
| SXR 10 x 260 FUS | 046338 | _ | _ | • | 10 | 270 | 50 | 260 | 210 | TX40/SW13 | 50 |

¹⁾ Not pre-assembled

Loads

Frame fixing SXR

Permissible loads $^{\eta_{2|3}}$ of a single anchor as part of a multiple fixing of non-structural systems. For the design the complete current assessment ETA-07/0121 has to be considered.

| Туре | | | SXR 8 | SXR 10 |
|--|---|------|-------|--------|
| Anchor diameter | | [mm] | 8 | 10 |
| Anchorage depth | h _{nom} | [mm] | 50 | 50 |
| Anchorage in concrete ≥ C12/15 | | | | |
| Permissible tensile load N _{perm} | | [kN] | 0.99 | 1.79 |
| Permissible shear load V _{perm} | zinc coated screws (gvz) | [kN] | 4.23 | 5.98 |
| i i i i i i i i i i i i i i i i i i i | stainless steel screw (R) | [kN] | 3.93 | 5.98 |
| Minimum member thickness | h _{min} | [mm] | 100 | 100 |
| Characteristic edge distance | C _{cr,N} | [mm] | 70 | 140 |
| Characteristic spacing | a resp. s _{cr,N} | [mm] | 70 | 100 |
| Minimum spacing | S _{min} | [mm] | 70 | 70 |
| with an edge distance | 0 ≥ | [mm] | 70 | 210 |
| Minimum edge distance | C _{min} | [mm] | 70 | 85 |
| with a spacing | \$≥ | [mm] | 70 | 100 |
| Anchorage in narrow concrete members (h \geq 40 mm) made of coe.g. weather shells of triple-skin outer wall panels | ncrete ≥ C12/15, | | | |
| Permissible tensile load $N_{\rm perm}$ | | [kN] | _ | 1.19 |
| Permissible shear load V _{perm} | | [kN] | - | 5.98 |
| Anchorage in masonry | | | | |
| Permissible load ⁴⁾ F _{perm} in solid brick | ≥ Mz 12/1.8; ≥ NF | [kN] | 0.57 | 0.57 |
| · | ≥ Mz 20/1.8; ≥ NF | [kN] | 0.71 | 0.86 |
| Permissible load ⁴⁾ F _{perm} in solid sand-lime brick | ≥ KS 10/1.8; ≥ NF | [kN] | 0.57 | 0.57 |
| | ≥ KS 20/1.8; ≥ NF | [kN] | 0.71 | 0.71 |
| Permissible load ⁴⁾ F _{perm} in lightweight concrete block | \geq Vbl 2; $\rho \geq$ 1.2 kg/dm ³ | [kN] | 0.26 | 0.21 |
| · | \geq Vbl 6; $\rho \geq$ 1.6 kg/dm ³ | [kN] | 0.26 | 0.71 |
| Permissible load ⁴⁾⁵⁾ F _{perm} in vertically perforated brick | \geq HLz 12; $\rho \geq$ 1.0 kg/dm ³ | [kN] | 0.17 | 0.26 |
| Permissible load ⁴⁾ F _{perm} in perforated sand-lime brick | \geq KSL 8; $\rho \geq$ 1.4 kg/dm ³ | [kN] | 0.26 | 0.43 |
| | \geq KSL 12; $\rho \geq$ 1.4 kg/dm ³ | [kN] | 0.57 | 0.57 |
| Permissible load $^{4/5)}$ $\mathrm{F}_{\mathrm{perm}}$ in hollow lightweight concrete blocks | \geq HbI 2; $\rho \geq 0.7 \text{ kg/dm}^3$ | [kN] | - | 0.43 |
| · · | \geq Hbl 6; $\rho \geq$ 1.2 kg/dm ³ | [kN] | 0.43 | 0.57 |
| Minimum member thickness | h _{min} | [mm] | 100 | 100 |
| Minimum spacing (single anchor) | a _{min} | [mm] | 250 | 250 |
| Minimum spacing (anchor group) | S _{min} | [mm] | 100 | 100 |
| Minimum edge distance (anchor group) | C _{min} | [mm] | 100 | 100 |
| Anchorage in aerated concrete | | | | |
| Permissible load ⁴⁾ F _{zul} in aerated concrete | AAC ≥ 2 N/mm ² | [kN] | - | 0.1469 |
| | $AAC \ge 4 \text{ N/mm}^2$ | [kN] | - | 0.27 |
| | AAC ≥ 6 N/mm ² | [kN] | - | 0.27 |
| Minimum member thickness | h _{min} | [mm] | - | 100 |
| Minimum spacing (single anchor) | a _{min} | [mm] | - | 250 |
| Minimum spacing (anchor group) | S _{min} | [mm] | - | 400 |
| Minimum edge distance (anchor group) | C _{min} | [mm] | - | 100 |

¹⁾ Valid for zinc coated screws (gvz) and for screws made of stainless steel (R). For exterior use of the zinc coated screws measures against incoming humidity according to assessment have to be taken.

^a The required partial safety factors for material resistance as well as a partial safety factor for load actions $\gamma_L = 1.4$ are considered. As a single anchor counts e.g. an anchor with a minimum spacing according to assessment.

³⁾ Valid for temperatures in the substrate up to +50 °C (resp. short term up to +80 °C).

⁴⁾ Valid for tensile load, shear load and oblique load under any angle. For combinations of tensile loads, shear loads and bending moments see assessment.

⁵⁾ Rotary drilling.

⁶⁾ Drill holes to be made with aerated concrete hole punch.

Loads & accessories

Frame fixing SXR

Recommended loads¹⁾ of a single anchor as part of a multiple fixing of non-structural systems.

The given loads are valid for wood screws with the specified diameter.

| Туре | | | SXR 6 | SXR 8 |
|-------------------------------------|--|------|-------|-------|
| Screw diameter | | [mm] | 4.5 | 6.0 |
| Anchorage depth | h _{nom} | [mm] | 30 | 50 |
| Minimum edge distance concrete | C _{min} | [mm] | 50 | 60 |
| Recommended loads in the respective | base material F _{rec} ²⁾ | | | |
| Concrete | ≥ C20/25 | [kN] | 0.25 | 0.40 |
| Solid brick | ≥ Mz 12 | [kN] | 0.20 | 0.30 |
| Solid sand-lime brick | ≥ KS 12 | [kN] | 0.20 | 0.30 |
| Vertically perforated brick | ≥ HIz 12; ρ ≥ 1.0 [kg/dm ³] | [kN] | 0.10 | 0.10 |
| Perforated sand-lime brick | ≥ KSL 12 | [kN] | 0.20 | 0.30 |

¹⁹ Valid for zinc coated screws (gvz) and for screws made of stainless steel (R). For exterior use of the zinc coated screws measures against incoming humidity have to be taken. Required safety factors are considered.

Washer U



 \mbox{U} – made of stainless steel A2, e.g. for facade substructures with slotted hole

| Item | Item No. | External-ø | Hole-ø | Thickness | Matching anchor type | Sales unit |
|---------------------------------|----------|------------|--------|-----------|---------------------------------|------------|
| | | d | D | S | | |
| | | [mm] | [mm] | [mm] | | [pcs] |
| U 11,5 x 21 x 1,5 DIN 522 A2 | 010026 | 21 | 11,5 | 1,5 | SXR 10, SXRL 10, DuoXpand 10 | 500 |

Aircrete hole punch GBS



| Item | Item No. | Drill hole-ø | Min. drill hole depth for through fixings | Match | Sales unit |
|--------------|----------------------|----------------|---|---------------------------------------|------------|
| | | d ₀ | h ₂ | | |
| | | [mm] | [mm] | | [pcs] |
| GBS 10 x 80 | 050590 ¹⁾ | 9 | 85 | SXR 10 x 52, SXR 10 x 60, SXR 10 x 80 | 1 |
| GBS 10 x 100 | 050591 ¹⁾ | 9 | 105 | SXR 10 x 100 | 1 |
| GBS 10 x 135 | 050593 ¹⁾ | 9 | 140 | SXR 10 x 120 | 1 |
| GBS 10 x 160 | 050594 ¹⁾ | 9 | 165 | SXR 10 x 140, SXR 10 x 160 | 1 |
| GBS 10 x 185 | 050595 ¹⁾ | 9 | 190 | SXR 10 x 180 | 1 |
| GBS 10 x 230 | 050596 ¹⁾ | 9 | 235 | SXR 10 x 200, SXR 10 x 230 | 1 |

¹⁾ According to the ETA, the aircrete hole punch GBS must be used for drill-hole production in aerated concrete PB < 4N/mm².

²⁾ Valid for tensile load, shear load and oblique load under any angle.

Anti-corrosion spray FTC-CP



 $\label{thm:proposition} FTC-CP\ professionally\ prevents\ the\ penetration\ of\ moisture\ into\ the\ anchor\ shaft\ and\ securely\ protects\ the\ connection\ from\ corrosion.$

| Item | Item No. | Colour | Content per can | Sales unit | |
|--------|----------|--------|-------------------|------------|--|
| | | | [ml] | [pcs] | |
| FTC-CP | 511440 | black | 500 ¹⁾ | 12 | |

¹⁾ With one can about 300 screw heads can be coated.

Bits







fiBit FME

| LNP NIGHIOHAPIT | D PIUIIDIL | LINID II DII | | | |
|-------------------------|------------|--------------|--------|---------|------------|
| Item | Item No. | Drive | Length | Content | Sales unit |
| | | | [mm] | | [pcs] |
| FDB TX30 DiamondBit W10 | 557861 | TX30 | 25 | 10 | 10 |
| FDB TX40 DiamondBit W10 | 557862 | TX40 | 25 | 10 | 10 |
| FPB TX30 ProfiBit W10 | 557849 | TX30 | 25 | 10 | 10 |
| FPB TX40 ProfiBit W10 | 557850 | TX40 | 25 | 10 | 10 |
| FPB TX50 ProfiBit W1 | 557844 | TX50 | 35 | 1 | 1 |
| FMB II TX30 Bit W5 | 564314 | TX30 | 25 | 5 | 5 |
| FMB II TX40 Bit W5 | 564315 | TX40 | 25 | 5 | 5 |

Bit holder





FBH BitHolder W 1

FBH QuickBit Slim W 1

| Item | Item No. | Drive | Length | Content | Sales unit |
|-----------------------|----------|-------|--------|---------|------------|
| | | | [mm] | | [pcs] |
| FBH BitHolder W 1 | 558178 | 1/4" | 58 | 1 | 1 |
| FBH QuickBit Slim W 1 | 533150 | 1/4" | 50 | 1 | 1 |



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